

SHOWA DENKO K.K.

GPS/JIPS Safety Summary

1. SUBSTANCE NAME

Acrylonitrile (CAS No.: 107-13-1)

2. GENERAL STATEMENT

Under normal temperatures, acrylonitrile takes the form of a clear and highly flammable liquid or vapor with a slightly irritating odor. It is a double bond, highly reactive organic compound. Making use of this property, the substance has been utilized primarily as resin source material for acrylic fibers, ABS resin, nitrile rubber and so forth, and as source material for chemical synthesis. When handling the substance, it is important to keep it away from heat, sparks, open flames, and other materials that could cause ignition. Additionally, it is recommended that one wear an appropriate protective mask and gloves when sampling for manufacture, etc. It may be fatal in the event the substance is swallowed, comes into contact with skin, or its vapor is inhaled. Chronic or repeated exposure leads to disorders of the nervous system, respiratory organs, blood system, testis, kidney and liver. Moreover, the substance causes skin irritation and severe eye irritation, and allergic cutaneous reactions. In addition, the substance is suspected of causing genetic defects and cancer. In order to minimize its effect on the environment and life forms, leakage prevention measures need to be implemented.

| Item | Description | |
|---------------------|---|--|
| Chemical or generic | Acrylonitrile | |
| name | | |
| Product name | Acrylonitrile | |
| CAS No. | 107-13-1 | |
| Other Nos. | Japan: Chemical Substances Control Law (2)-1513 | |
| | EC No./EINECS No.: 203-466-5 | |
| Chemical formula | CH ₂ CHCN | |
| Structural formula | CH ₂ =CH-CN | |
| Sources/references | Sections 3 and 16 of the SDS issued by SHOWA DENKO K.K. | |

3. CHEMICAL IDENTITY

4. USES AND APPLICATIONS

| Main uses | Acrylonitrile has been used mainly as resin source material for |
|-----------|--|
| | acrylic fibers, ABS resin, nitrile rubber, and so forth, and as source |
| | material for chemical synthesis. Acrylic fibers perform excellent |
| | functions for heat and moisture retention, and have also been used |
| | as a source material for carbon fibers. ABS fibers have been widely |
| | used in home appliances, automobiles, toys, etc. |

| Appearance | Liquid | |
|-----------------------|---|--|
| Color | Transparent, colorless | |
| Odor | Slight, irritating | |
| Relative density | 0.8060 (20 °C) | |
| Melting point/boiling | -84 to -83 °C /77 to 79 °C | |
| point | | |
| Lower and upper | 3 to 17 vol% (in the air) | |
| Flammability limits | | |
| Auto-ignition | 480 °C | |
| temperature | | |
| Molecular weight | 53.1 | |
| Vapor pressure | 14.7 kPa (25 °C) | |
| Solubility in water | 7.3 g/100 g (20 °C) | |
| Partition coefficient | Log Kow: 0.95 | |
| (n-octanol/water) | Log Kow: 0.25 | |
| Sources/references | Section 9 of the SDS issued by SHOWA DENKO K.K. | |

5. PHYSICAL/CHEMICAL PROPERTIES

6. HEALTH EFFECTS

| Effect assessment | Results (GHS ^(Note 1) hazard classification) |
|--|--|
| Acute toxicity (oral) | Category 3 |
| Acute toxicity (dermal) | Category 2 |
| Acute toxicity (Inharation : gases) | Not applicable ^(Note 2) |
| Acute toxicity (Inharation : vapors) | Cateory 2 |
| Acute toxicity (Inharation : dusts and mists) | Classification not possible (Note 3) |
| Skin corrosion/irritation | Category 2 |
| Serious eye damage/eye irritation | Category 2A |
| Respiratory sensitization | Classification not possible |
| Skin sensitization | Category 1 |
| Germ cell mutagenicity | Category 2 |
| Carcinogenicity | Category 2 |
| Reproductive toxicity | Category 2 |
| Specific target organ toxicity (single exposure) | Category 1 (nervous system, liver) Category 3 (respiratory tract irritaion, narcotic effect) |
| Specific target organ toxicity (repeated | Category 1 (nervous system, respiratory |
| exposure) | organ, blood system, testis, kidney, liver) |
| Aspiration hazard | Classification not possible |
| Sources/references | Sections 2, 11 of the SDS issued by SHOWA DENKO K. K. |

(Note 1) GHS (Globally Harmonized System of Classification and Labeling of Chemicals): It is a system for classifying chemicals according to type and hazard level, and for indicating label information pursuant to the globally unified rules for offering Safety Data Sheets. (Note 2) Not applicable: when chemicals do not fall within the scope of classification because the physical properties defined in the GHS do not apply.

(Note 3) Classification not possible: when unable to classify due to a lack of sufficiently reliable data for defining the classification.

7. ENVIRONMENTAL EFFECTS

| Effect assessment | Results (GHS hazard classification) |
|--|--|
| Hazardous to the aquatic environment | |
| Acute hazard | Category 2 |
| Long-term hazard | Not classified (Note 4) |
| Hazardous to the ozone layer | Montreal Protocol on Substances that Deplete the Ozone Layer (revised version): not included in the list |
| Sources/references | Sections 2 and 12 of the SDS issued by SHOWA DENKO K.K. |
| (Note 4) Not classified: when the hazards are believed to be less than even the lowest hazard classification defined in the GHS. | |

| Environmental | Results |
|-------------------------------|---|
| fate/dynamics | |
| Mobility in soil | No reliable data available. |
| Persistence/degradabi lity | Readily biodegradable. |
| Bioaccumulation potential | Bioaccumulation potential is presumed to be low. |
| Conclusion about PBT/vPvB | The criteria for persistent bioaccumulative and toxic (PBT; remaining persistently in the environment and possessing high bioaccumulation potential and toxicity) and very persistent and very bioaccumulative (vPvB; remaining very persistently in the environment and possessing very high bioaccumulation potential) chemicals are believed to inapplicable. |
| Sources/references | Section 12 of the SDS issued by SHOWA DENKO K.K. and Section 8 of the Chemical Safety Report of REACH |

8. EXPOSURE

| | Exposure potentials through main uses |
|---------------|---|
| Occupational | Since the company's product is produced in a closed process, the |
| exposures | potential for occupational exposure is extremely limited. However, there |
| | is the potential for inhalation and contact with the skin and eyes during |
| | sampling, filling and transport. However, since the company's product is |
| | consumed almost entirely as source material, the substance remaining in |
| | acrylic fibers and ABS resins is extremely low in level. |
| Consumer | The substance is not used in any case by general consumers. |
| exposures | |
| Environmental | Since the substance is normally manufactured and used in a closed |
| exposures | process, its emission into the environment is extremely limited. |
| Precautions | If there is the potential for exposure during use in other applications, |
| | please implement appropriate measures by referring to the risk |
| | management recommendations. |

9. RISK MANAGEMENT RECOMMENDATIONS

| | Risk management recommendations |
|-----------------------|--|
| Occupational | Technical measures |
| exposures | •Install a wash stand, eye washer and safety shower at places that manufacture, store or handle the product. Additionally, make certain to implement antistatic measures and use explosion-proof electrical, |
| | ventilating and lighting equipments. In order to keep concentrations below the administrative level, install ventilation systems if mist is generated during the processes that handle the product. If handled outdoors, work on the windward side. Restrict entry by unauthorized persons to places where the product is handled. |
| | Local exhaust and total ventilation |
| | •For controlling and restricting environmental concentrations below the following recommended values, install local exhaust or total ventilation systems at places where the product is manufactured, stored or handled. Additionally, seal the process, conduct local exhaust and implement other measures within the facility to maintain air concentration levels below the administrative level. |
| | Allowable exposure limit |
| | •Concerning the product, the Japan Society for Occupational Health has announced (2012) a recommended value of 2 ppm (skin absorption), |
| | and the American Conference of Governmental Industrial Hygienists (ACGIH) has announced (2013) 2 ppm (the time-weighted average value; TWA) (skin absorption) as the recommended value of allowable exposure limit under the working environment. Implement control and restriction measures so as to maintain concentrations below these |
| | values. |
| | Protective equipment |
| | (1) Respiratory protection Chemical-cartridge respirators for organic gases or cyanide gas, air-supplied respirators, air respirators |
| | (2) Hand protection |
| | Protective gloves (rubber) |
| | (3) Eye protection |
| | Goggle-type protective eyewear |
| | (4) Skin and body protection Protective boots (rubber), protective aprons (rubber), protective |
| | clothing (impermeable/antistatic-treated) |
| | Precautions |
| | • Managers are asked to provide workers training concerning the |
| | selection and use of appropriate protective equipment, worksite management, etc. |
| Consumer exposures | The substance is not used by general consumers. |
| Environmental | Do not drain leakage into rivers or sewerages. Moreover, do not release |
| exposures | such substances into the environment. |
| Sources/references | Sections 6, 7, 8, and 13 of the SDS issued by SHOWA DENKO K.K. |

Hazard assessmentSituations of reviewInternational Chemical
Safety CardsICSC No. :0092,
http://www.ilo.org/dyn/icsc/showcard.display?p_lang=en&p_ca
rd_id=0092OECD HPVhttp://webnet.oecd.org/hpv/ui/handler.axd?id=a6c33d76-c932-4
a52-b3de-870e14fd2b06REACHhttp://apps.echa.europa.eu/registered/data/dossiers/DISS-9d84
4a2d-b384-4b16-e044-00144f67d249/DISS-9d844a2d-b384-4b16
6-e044-00144f67d249_DISS-9d844a2d-b384-4b16-e044-00144f
67d249.html

10. STATE AGENCY REVIEW

11. REGULATORY INFORMATION/GHS CLASSIFICATION-LABELING INFORMATION

| Applicable laws | Regulatory situations |
|------------------------------|---|
| Chemical Substances | •Priority Assessment Chemical Substance, paragraph 5, |
| Control Law | Article 2 of the Act (acrylonitrile) |
| | •Former Type II Monitoring Chemical Substance (Paragraph |
| | 5, Article 2 of the former Act) (Abolished as of April 1, 2011) |
| Act on the Confirmation, | Class I designated chemical substance, paragraph 2, Article 2 |
| etc. of Release Amounts of | of the Act, Appended Table 1, Article 1 of the Enforcement |
| Specific Chemical Substances | Ordinance; conditions for application: products containing 1 |
| in the Environment and | mass% or more (acrylonitrile) |
| Promotion of Improvements | |
| to the Management Thereof | |
| Industrial Safety and | • Existing chemicals recognized to have undergone |
| Health Act | mutagenicity, Article 57-5 of the Act, Notification by the |
| | Director of Labor Standards Bureau; conditions for |
| | application: materials containing the chemical, excluding |
| | those with a content of 1 wt% or less (Guideline of the |
| | Notification by the Director of Labor Standards Bureau |
| | No.312-3 of 1993 to Directors of Prefectural Labor Bureau) |
| | (acrylonitrile) |
| | • Criteria regarding assessment of the results of working |
| | environment measurements, paragraph 1, Article 65-2 of the |
| | Act (acrylonitrile) |
| | •Hazardous substances, inflammable substances, item 4, |
| | Appended Table 1 of the Enforcement Ordinance (other |
| | substances whose flash point is 0 °C or more and below 30 °C) |
| | •Class II specified chemical substance (specified class II |
| | substance), items 2, 3, paragraph 1, Article 2 of Ordinance on |
| | Prevention of Dangers Due to Specified Chemical Substances; |
| | conditions for application: preparations and others, excluding |
| | those with the content of 1% or less (Appended Table 1 of the |
| | Ordinance) (acrylonitrile) |
| | Material to be labeled, Article 57-1 of the Act, Article 18 of |
| | the Enforcement Ordinance; conditions for application: |
| | preparations containing 1 wt% or more (Appended Table 2 of |
| | Ordinance on Industrial Safety and Health) (acrylonitrile) |
| | •Material to be notified, Article 57-2 of the Act, Appended |
| | Table 9, Article 18-2 of the Enforcement Ordinance; |

Regulatory information only in Japan

| | conditions for application: preparations and others containing 0.1 wt% or more (Item 634, Appended Table 9 of the Ordinance, Appended Table 2-2, Article 34-2 of Ordinance on |
|---|---|
| Poisonous and Deleterious Substances Control Act | Industrial Safety and Health) (acrylonitrile) Deleterious substance, Appended Table 2, Article 2 of the Act; conditions for application : technical product (pure industrial |
| | product) (acrylonitrile); Article 2, Cabinet Order for the Designation of the Poisonous and Deleterious Substances; |
| | conditions for application : preparations containing the substance (organic cyanogen compounds and preparations containing them) |
| Fire Service Act | Category IV inflammable liquids, Class I petroleum, |
| | non-water-soluble liquids (Appended Table 1 of hazardous materials, Category IV, paragraph 7, Article 2 of the Act); |
| | conditions for application: liquids containing the substance |
| | whose flash point is below 21 °C under 1 atm. (Remark 12, |
| High Pressure Gas Safety | Appended Table 1 of the Act) •Inflammable gas, Article 2-1 of Regulations for Safety |
| Act | Precautions for High-Pressure Gas (acrylonitrile) |
| | •Poisonous gas, Article 2-2 of Regulations for Safety |
| | Precautions for High-Pressure Gas (acrylonitrile) |
| Air Pollution Control Act | •Volatile organic compound, paragraph 4, Article 2 of the Act |
| | (Notification by the Ministry of the Environment to the |
| | Prefectural governments); conditions for application: exhaust |
| | (volatile organic compounds) •Hazardous air pollutants, substances requiring priority |
| | action (the ninth response by Central Environment Council); |
| | conditions for application: exhaust (acrylonitrile) |
| | •Substances covered in self-initiated management guidelines, |
| | notification of Ministry of the Environment; conditions for |
| | application: exhaust (acrylonitrile) |
| Water Pollution Control Act | •Specified substance, paragraph 4, Article 2 of the Act, Article 3-3 of the Enforcement Ordinance (acrylonitrile) |
| Sewerage Act | • Substances for which water quality standards have been |
| Sewerage net | stipulated, paragraph 2, Article 12-2 of the Act, Article 9-4 of the Enforcement Ordinance (cyanogen compounds) |
| Act on the Prevention of | •Hazardous liquid substance (Class Y substance), Appended |
| Marine Pollution and | Table 1 of the Enforcement Ordinance (acrylonitrile) |
| Maritime Disaster | •Hazardous material, Appended Table 1-4 of the Enforcement |
| | Ordinance (acrylonitrile) |
| Waste Management and Public Cleansing Act | • Specially managed industrial waste, paragraph 5, Article 2 |
| r ubiic Cleansing Act | of the Act, Article 2-4 of the Enforcement Ordinance; conditions for application: waste oil, waste acid, waste alkali |
| | and processed materials thereof containing 1 mg/liter |
| | (cyanogen) or more, sludge and its processed materials from |
| | which 1 mg/liter (cyanogen) or more elutes (specified |
| | hazardous industrial waste containing cyanogen compounds) |
| Act on Control of Export, Import and Others of | •Hazardous substances contained in waste, item 1-b, |
| Specified Hazardous Wastes | paragraph 1, Article 2 of the Act, Notification No.1 of 1998 of three Ministries; conditions for application: waste, 0.1 wt% or |
| and Other Wastes | more (organic cyanogen compounds) |
| Civil Aeronautics Act | •Inflammable liquid, Appended Table 1 specifying the |
| | hazardous substances, Article 194 of the Enforcement |
| | Regulations (UN No.1093: acrylonitrile (stabilized)) |

| Ship Safety Act | •Inflammable liquids, Appended Table 1 specifying the |
|-------------------------|--|
| | hazardous substances, Article 3 of Regulations for the |
| | Carriage and Storage of Dangerous Goods in Ship (UN |
| | No.1093: acrylonitrile (containing stabilizing agent) |
| Act on Port Regulations | •Other hazardous materials, inflammable liquids, Article |
| | 21-2 of the Act, Article 12 of Enforcement Regulations, |
| | Appended table specifying the types of hazardous materials |
| | (acrylonitrile) |
| Road Act | •Restrictions on vehicle traffic, Article 19-13 of the |
| | Enforcement Ordinance, Appended Table 2 of Notification |
| | No.12 of Japan Expressway Holding and Debt Repayment |
| | Agency (acrylonitrile) |
| Foreign Exchange and | •Item 4 of Appended Table 1 of Export Trade Control Order, |
| Foreign Trade Act | Article 3 of Ordinance of Ministry of Economy, Trade and |
| _ | Industry Specifying Goods and Technologies Pursuant to |
| | Provisions of the Appended Table 1 of the Export Trade |
| | Control Order and the Appended Table of the Foreign |
| | Exchange Order; conditions for application: polymers of |
| | butadiene and acrylic acid only (polymers of butadiene, |
| | acrylonitrile and acrylic acid), (reactive products of |
| | tetraethylenepentamine, acrylonitrile and glycidol) |
| | • "Approval 2-2" of items requiring import approval of item 2, |
| | paragraph 1, Article 4 of Import Trade Control Order; |
| | conditions for application: 0.1 wt% or more (wastes) (organic |
| | cyanogen compound) |
| | • Item (2), Appended Table 1-16 of Export Trade Control Order |
| | (Nitrile-function compounds) |
| | •Appended Table 2 (export approval) of Export Trade Control |
| | Order; conditions for application: 0.1 wt% or more (wastes) |
| | (organic cyanogen compounds) |
| Labor Standards Act | • Chemical substances causing illness or injury, paragraph 2, |
| Labor Standards Hot | Article 75 of the Act, Article 35 and item 4-1, Appended Table |
| | 1-2 of the Enforcement Regulations (acrylonitrile) |
| Soil Contamination | •Specified hazardous substance, paragraph 1, Article 2 of the |
| Countermeasures Act | Act, Article 1 of the Enforcement Ordinance (cyanogen |
| | compound) |
| UN classification | Class III (flammable liquids P.G 1) |
| UN No. | UN1093 |
| | 0111035 |

GHS classification, label information

| Hazards | Classification results (hazard information) |
|--------------------------------------|---|
| Physical chemical hazards | |
| Flammable liquids | Category 2 |
| Pyrophoric liquids | Not classified |
| Health hazards | |
| Acute toxicity (oral) | Category 3 |
| Acute toxicity (dermal) | Category 2 |
| Acute toxicity (Inharation : vapors) | Category 2 |
| Skin corrosion/irritation | Category 2 |
| Serious eye damage/eye irritation | Category 2A |
| Skin sensitization | Category 1 |
| Germ cell mutagenicity | Category 2 |
| Carcinogenicity | Category 2 |

| Reproductive toxicity | Category 2 | |
|---|---|--|
| Specific target organ toxicity (single exposure) | Category 1 (nervous system, liver) Category 3 (respiratory tract irritation, narcotic effect) | |
| Specific target organ toxicity (repeated exposure) | Category 1 (nervous system, respiratory organ, blood system, testis, kidney, liver) | |
| Hazardous to the aquatic environment | | |
| Acute hazard | Category 2 | |
| Long-term hazard | Not classified | |
| GHS label elements | | |
| Pictogram or symbol | | |
| Signal word | Danger | |
| Hazard statement | Highly flammable liquid and vapour | |
| | Toxic if swallowed | |
| | Fatal in contact with skin | |
| | Fatal if inhaled | |
| | Causes skin irritation | |
| | Causes serious eye irritation | |
| | May cause allergic skin reaction | |
| | Suspected of causing genetic defects | |
| | Suspected of causing cancer | |
| | Suspected of damaging fertility or the unborn child | |
| | Causes damage to organs (nervous system, liver) | |
| | May cause respiratory irritation | |
| | May cause drowsiness or dizziness | |
| | Causes damage to organs (nervous system, respiratory organ, blood system, testis, kidney, | |
| | liver) through prolonged or repeated exposure Toxic to aquatic life | |

12. CONTACT INFORMATION

| Company name | SHOWA DENKO K.K. | |
|----------------|---|--|
| Address | Muza Kawasaki Central Tower 23rd floor, 1310 Omiya-cho, | |
| | Saiwai-ku, Kawasaki, Kanagawa, Japan | |
| Department | Organic Product Group, Ammonia and Derivatives Department, | |
| | Basic Chemicals Division | |
| Telephone, fax | $+81 \cdot 44 \cdot 520 \cdot 1348 / +81 \cdot 44 \cdot 520 \cdot 1349$ | |

13. DATE OF ISSUE AND REVISION, ADDITIONAL INFORMATION

Date of issue: September 27, 2013 Revisions:

| Date of revision | Revised | Revised item | Version |
|------------------|---------|--------------|---------|
| | section | | |

Special instructions: none

14. DISCLAIMER

This Safety Summary which is a translation of original Safety Summary prepared in Japanese, has been prepared as a part of the efforts by GPS/JIPS: Japan Initiative of Product Stewardship by the chemical industry. This Safety Summary is meant to provide an outline of information related to the safe handling of the subject substance rather than provide expert information regarding the risk assessment processes, the effect on human health or the environment, etc. Moreover it is not a replacement for the Safety Data Sheet (SDS), the Chemical Safety Report (CSR), or other risk assessment documents. To the greatest extent possible, the Safety Summary contains accurate statements based on laws, materials, information and other data available at the time of issue. However, it does not cover all such data. Additionally, it does not intend to provide a guarantee in any way.